

Allbond-Set

Allbond-Fluid + Allbond-Spray

Close & Clean

▶ With Close & Clean closure

Features

- ▶ **Allbond-Fluid** is a high quality single component reaction adhesive cyanoacrylate glue
- ▶ **Allbond-Spray** for the rapid curing of cyanoacrylate adhesives
- ▶ **Allbond-Primer** for best adhesion on difficult to bond plastics as PP and PE

Benefits of use

- ▶ Strong bonding after seconds
- ▶ Easy handling
- ▶ Good material compatibility
- ▶ Safety in use
- ▶ Adhesion in seconds
- ▶ Bonds a wide variety of materials
- ▶ In gel form - clean work
- ▶ Does not run or drip
- ▶ Practical screw cap
- ▶ Usable up to 12 months after opening
- ▶ Very easy to dose
- ▶ Extremely high adhesion strength
- ▶ Permanently transparent
- ▶ No „flooding“ of absorbent surfaces

Areas of application

- ▶ For installation and repair
- ▶ Suitable for indoor and outdoor use
- ▶ Bonds wood, MDF, leather, paper, rubber, cork, metal, aluminum, hard foam, plastics, plastic edges, ceramics, tiles, etc.



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Range of use

- ▶ Trade
- ▶ Household
- ▶ Industry
- ▶ Hobby

Directions for use

Adhesive surfaces must be dry, clean, dust, oil and grease-free. Clean substrate surface with **beko Allclean**. Apply **Allbond-Spray** at room temperature on both surfaces to be bonded until a clear liquid film can be seen. Then allow the spray to dry. Add **Allbond-Fluid** applied at room temperature in a thin layer on one of the adherend surfaces and the parts to be bonded and press together for about 10 seconds. After approx. 20 seconds, the bond has enough strength to be handled. Close **Allbond-Fluid** tightly and store upright. Ideally suited for combination gluing. To bond PE and PP plastics it is recommended to pretreat with **Allbond-Primer**. In the case of incorrect or improper application, any product warranty becomes void. For professional and industrial use only.

Caution

- ▶ It is recommended to sand or roughen polished surfaces in advance.
- ▶ Before use (particularly under UV irradiation) carry out internal trials.
- ▶ Please observe safety data sheet!

Package contents

	Art.-No.	PU
Allbond-Fluid 10 g	261 10EN	12 pcs
Allbond-Fluid 20 g	261 20EN	12 pcs
Allbond-Fluid 50 g	261 50EN	12 pcs
Allbond-Spray 50 ml	261 050EN	12 pcs
Allbond-Spray 150 ml	261 150EN	12 pcs
Allbond-Primer 15 ml	261 1 15EN	12 pcs
Set 50 g Fluid + 150 ml Spray	261 250EN	12 sets
Set 10 g Fluid + 50 ml Spray	261 250 4EN	12 sets
Set 20 g Fluid + 50 ml Spray	261 250 2EN	12 sets
Set 20 g Fluid + 150 ml Spray	261 250 3EN	12 sets
Sales display complete stocked	261 91EN	1 pc.
Sales mini-display 21 x Fluid 10 g	261 92EN	1 pc.

Technical data

	Allbond-Fluid	Allbond-Spray	Allbond-Primer
Basis	Ethyl cyanoacrylate	Solvent	Solvent
Temperature	resistant from -30° C up to +150° C		
Wet life	approx. 1 to 2 minutes		
Strength to handle	10 g: after 1 to 20 seconds (depending on material) 20 + 50 g: after 10 to 60 sec. (depending on material)		
Full Strength	after 24 hours		
Colour	clear/colourless	colourless	colourless
Smell	characteristic	characteristic	characteristic
Density	approx. 1,05 g/cm ³	0,7 g/cm ³	0,69 g/cm ³
Viscosity	10 g: low viscosity (from 80 - 120 mPas at +25° C) 20 + 50 g: gel (from 2200 - 2800 mPas at +25° C)	low viscosity	low viscosity
Tensile strength	> 18 N/mm ² (for sandblasted steel)		
Storage life	12 months	6 months	24 months
Storage	at +5° C to +14° C	at room temperature	at room temp.

This publication supersedes all previous editions and renders the latter invalid.
Currently valid documents (safety data sheet) can be viewed on www.beko-group.com!
Subject to technical changes! Print date: 04/2025 Art.-No. 261 250 9EN



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